

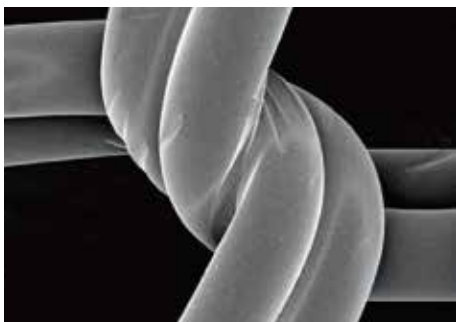
ROICA Resistance™ family is an unique family of premium stretch yarns for a more durable and calibrated shape control. Choosing fabrics for garments with ROICA Contour™ family INSIDE creates confidence and security through its fit, focused compression for shaping and muscle support performance exactly where it is needed.

**ROICA™ SF** | Application | ACTIVATION / AQUA / STYLE#FIT / LEGWEAR / ESSENTIALS

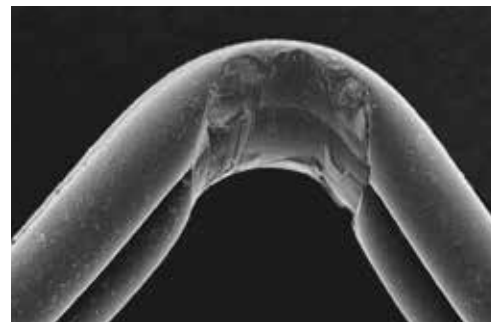
- Run resistance
- Curl resistance and fray resistance, for stylish designs and smooth comfort in wear



▼ Yarns lock to each other due to the heat generated during processing



Yarns get tangled tightly and become hard to separate from each other



yarn surface of a adhesive point

▼ Run resistance: Even if a hole occurs, it resists running

— Comparison using a pantyhose —

ROICA™ SF



Basic ROICA™



▼ Curl resistance

ROICA™ SF



Basic ROICA™



[ Sample ] Circular-knit jersey fabric

Ny 33dt/26f × ROICA™ SF 33dt Ny 33dt/26f × Basic ROICA™ 33dt

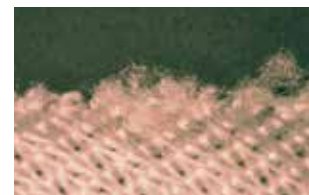
[ Test method ] Wash 15 min with 1:30 fabric/water ratio then rinse 5 min: all at 40°C.

▼ Fray resistance

ROICA™ SF



Basic ROICA™



[ Sample ] Raschel circular-knit fabric

Ny 44dt/34f × ROICA™ SF 44dt and 155dt Ny 44dt/34f × Basic ROICA™ 44dt and 155dt.

[ Test method ] Wash 15 min with 1:30 fabric/water ratio 50 times, then rinse 5 min: all at 40°C.