

Grade selection

<Points of grade selection>

Operating temperature / residence time	Operating temperature range and residence time limit need to be followed
Purpose of using ASALCEAN	Check your purpose of cleaning and see characteristics of each grade
Type of resin	For polyolefin resin and transparent resin, please try ASACLEAN specific purpose type.

<Examples of grade selection (for injection molding machine)>

Purpose	Molding resins (next resin in case of resin change)			
	Commodity, Engineering resin (except resins written right)	Polyolefins	PMMA & PC	High temperature resins
Removal of deposits	newEX, U(GL2)			PX2
Resin change	U(GL2), newE			PX2, PF
Color/resin change (for minimizing residue)	U(GL2), newE	UP, newUP, UB	newM, PT	PX2, PF
Sealing when shutting down the machine	SL or grades shown above (except glass fiber contained grades)			PF

※For grade selection of polyolefin resin and transparent resin, please refer to the page of “ASACLEAN grades”.

※PT grade can be applied for PC alloy such as PC/ABS.

Recommended grade will depend on your machine condition, its size, type of resin. It could be different from example above. Please feel free to contact us if you want to check the best grade for your case.