

General properties of DELPETTM Standard Grades

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Item	ISO Method	Unit	720V Super-High Flow	560F High Flow	60N Good Flow	80N High Heat	80NB Solvent resistant	LP-1 Solvent resistant	80HD Extrusion	80NR Releasability	80NR-S Good Releasability
1. Rheological Properties											
Melt mass-flow rate (230°C, 37.3N)	1133	g/10min	2.5	1.3	8.0	2.0	0.5	1.1	1.8	2.1	2.2
Spiral flow length Thickness : 2mm Cylinder Temp : 250°C Mold Temp : 60°C Pressure : 75MPa	ASAHI KASEI PMMA method	cm	5.1	4.2	3.8	2.7	2.2	2.4	2.6	2.7	2.8
2. Mechanical Properties											
Tensile modulus	527-2/1A/1	MPa	3200	3300	3300	3300	3300	3300	3300	3300	3300
Tensile strength at break	527-2/1A/5	MPa	4.8	7.0	7.2	7.7	7.7	7.7	7.7	7.7	7.7
Tensile strain at break	527-2/1A/5	%	3	5	5	6	8	8	6	6	6
Flexural modulus	178	MPa	3200	3300	3300	3300	3300	3300	3300	3300	3300
Flexural strength	178	MPa	8.7	12.0	12.0	13.0	13.0	13.0	13.0	13.0	13.0
Charpy impact strength (Unnotched)	179/1eU	kJ/m ²	1.5	2.0	2.0	2.2	2.4	2.2	2.2	2.2	2.2
Charpy impact strength (Notched)	179/1eA	kJ/m ²	1.2	1.3	1.3	1.4	1.4	1.4	1.4	1.4	1.4
3. Thermal Properties											
Temperature of deflection under load (1.8 MPa)	75-1 75-2	°C	9.5	8.8	9.1	10.0	9.6	9.7	9.8	10.0	10.0
VICAT softening temperature	306 B 50	°C	10.5	9.4	9.8	10.9	10.4	10.4	10.8	10.8	10.8
4. Other Properties											
Water absorption (23 °C, 24 hr)	62 method 1	%	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3
Density	1183	g/cm ³	1.19	1.19	1.19	1.19	1.19	1.19	1.19	1.19	1.19
Refractive index	489	-	1.49	1.49	1.49	1.49	1.49	1.49	1.49	1.49	1.49
Total luminous transmittance	13468-1	%	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2
Rockwell hardness M scale	2039-2	-	9.5	9.2	9.5	10.0	9.5	9.5	9.8	10.0	10.0
Mold shrinkage	ASAHI KASEI PMMA method	%	0.2~0.6	0.2~0.6	0.2~0.6	0.2~0.6	0.2~0.6	0.2~0.6	0.2~0.6	0.2~0.6	0.2~0.6

NOT! The above values are representative values of natural colors and are not standard values or guaranteed.

The test piece preparation conditions, annealing conditions, and test conditions in accordance with the conditions specified or recommended by the PMMA resin standard of ISO8257-2. Please use these values as a reference when selecting the most suitable grade for each respective use. In addition, these values may change due to the improvement of properties.